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Bacterial Filtration Efficiency (BFE) and Differential Pressure (Delta P) Final Report

Test Article: D20108 / 45177(SDJF)

medical face mask

Study Number:

1281819-S01

Study Received Date:

27 Mar 2020

Testing Facility:

Nelson Laboratories, LLC

6280 S. Redwood Rd.

Salt Lake City, UT 84123 U.S.A.

Test Procedure(s):

Standard Test Protocol (STP) Number: STP0004 Rev 18

Deviation(s): None

Summary: The BFE test is performed to determine the filtration efficiency of test articles by comparing the bacterial control counts upstream of the test article to the bacterial counts downstream. A suspension of Staphylococcus aureus was aerosolized using a nebulizer and delivered to the test article at a constant flow rate and fixed air pressure. The challenge delivery was maintained at 1.7 - 3.0 x 10³ colony forming units (CFU) with a mean particle size (MPS) of 3.0 ± 0.3 µm. The aerosols were drawn through a sixstage, viable particle, Andersen sampler for collection. This test method complies with ASTM F2101-19 and EN 14683:2019, Annex B.

The Delta P test is performed to determine the breathability of test articles by measuring the differential air pressure on either side of the test article using a manometer, at a constant flow rate. The Delta P test complies with EN 14683:2019, Annex C and ASTM F2100-19.

All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Test Side: Inside

BFE Test Area: ~40 cm²

BFE Flow Rate: 28.3 Liters per minute (L/min)

Delta P Flow Rate: 8 Liters per minute (L/min)

Conditioning Parameters: 85 ± 5% relative humidity (RH) and 21 ± 5°C for a minimum of 4 hours

Test Article Dimensions: ~170 mm x ~158 mm

Positive Control Average: 2.5 x 10³ CFU

Negative Monitor Count: <1 CFU

MPS: 3.2 µm



Study Completion Date

1281819-S01

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FRT0004-0001 Rev 22



Results:

Test Article Number	Percent BFE (%) 99.9	
1		
2	>99.9	
3	>99.9	
4	99.9	
5	>99.9	

Test Article Number	Delta P (mm H ₂ O/cm ²)	Delta P (Pa/cm²)
1	4.5	44.0
2	4.3	41.7
3	4.2	41.6
4	4.8	47.3
5	4.4	42.8

The filtration efficiency percentages were calculated using the following equation:

$$\% BFE = \frac{C - T}{C} \times 100$$

C = Positive control average

T = Plate count total recovered downstream of the test article Note: The plate count total is available upon request